# PLASCON PLASTER PRIMER

**PRODUCT CODE: UC 56**

**TECHNICAL DATA SHEET**

## Product Description
A Solvent based primer for masonry and gypsum surfaces.

## Intended Uses
- As a primer coat on alkaline substrates such as interior and exterior cement plaster and concrete.
- As a binding and sealing coat on soft and brittle cement plaster, porous paper-face board, brickwork, soft board and gypsum plaster.

## Features & Benefits
- Provides good adhesion
- Can be used with solvent-based and water-based top coats

## Product Information

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Matt</td>
</tr>
<tr>
<td>Colour</td>
<td>White</td>
</tr>
<tr>
<td>Generic type</td>
<td>Synthetic copolymer</td>
</tr>
<tr>
<td>Solids</td>
<td>Approx. 60% by mass; 34% by volume</td>
</tr>
<tr>
<td>Recommended DFT</td>
<td>Min: 35 µm Max: 45 µm</td>
</tr>
<tr>
<td>SG</td>
<td>1.24 kg/ℓ (approx.)</td>
</tr>
<tr>
<td>Viscosity at 23°C</td>
<td>65 - 75 KU (approx.)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>37 °C</td>
</tr>
<tr>
<td>Theoretical spreading rate</td>
<td>8.5 m²/ℓ @ 40 µm (typical) per coat. This serves as a guide only</td>
</tr>
<tr>
<td>Practical spreading rate</td>
<td>The practical spreading rate will vary depending on the porosity and profile of the substrate, as well as the application technique and tools used.</td>
</tr>
<tr>
<td>VOC</td>
<td>420 g/ℓ</td>
</tr>
</tbody>
</table>

## Application Details

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mixing</td>
<td>Stir thoroughly with a flat paddle until homogeneous and stir periodically during use.</td>
</tr>
<tr>
<td>Substrate</td>
<td>Thoroughly prepared concrete, plaster, brickwork and various building boards.</td>
</tr>
<tr>
<td>Method</td>
<td>Brush, roller or spray.</td>
</tr>
<tr>
<td>Thinning</td>
<td>Ready for use by brush or roller application. For spray application to non-porous substrates thin approximately 10 parts PLASCON PLASTER PRIMER with 1 part MINERAL TURPENTINE (AZH 1) by volume.</td>
</tr>
<tr>
<td>Cleaning</td>
<td>MINERAL TURPENTINE (AZH 1) or POLYCELL BRUSH CLEANER.</td>
</tr>
</tbody>
</table>

## Application Environment

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surface Temperature</td>
<td>Min: 10 °C Max: 40 °C or 2 °C min. above dew point</td>
</tr>
<tr>
<td>Ambient Temperature</td>
<td>Min: 10 °C Max: 40 °C</td>
</tr>
<tr>
<td>Relative Humidity</td>
<td>Min: 10% Max: 85%</td>
</tr>
</tbody>
</table>

## Drying time

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Touch dry</td>
<td>4 h @ 23 °C</td>
</tr>
<tr>
<td>Overcoating</td>
<td>16 h @ 23 °C</td>
</tr>
</tbody>
</table>

## Storage and Packaging
Store away from direct sun, heat and severe cold.

Shelf life: 2 years

Packaging: 1ℓ, 5ℓ and 20ℓ.
PLASCON PLASTER PRIMER
PRODUCT CODE: UC 56

Surface Preparation

1. Surfaces must be clean, dry, firm and free from dust, oil, grease or any other contaminants.
   NEW WORK:
   Remove oil, grease dirt or any other contaminants with POLYCELL SUGAR SOAP POWDER solution. Fill defects with the appropriate POLYCELL POLYFILLA.

2. PREVIOUSLY PAINTED SURFACES
   2.1. Previously painted surfaces in good condition:
   Remove loose paint and clean with POLYCELL SUGAR SOAP POWDER solution. Fill defects with the appropriate POLYCELL POLYFILLA product.
   2.2. Previously painted surfaces in poor condition:
   Loose flaking paint must be completely removed using the appropriate REMOVALL COATINGS REMOVER or by scraping/sand blasting. Rinse and allow to dry. Where paint surfaces have chalked on exterior exposure remove as much loose powder as possible by brushing and washing. Proceed as for new Work.

Application

- No thinning required. Apply by brush or roller working the material into the surface.
- For spray application to non-porous substrates thin 10 parts with 1 part MINERAL TURPENTINE (AZH 1) by volume.
- When used as an alkali-resistant barrier coat under alkyd paints sufficient primer must be applied to achieve a continuous film at a Min of 35 µm DFT

Caution

- New plaster should be allowed to dry for at least 28 days before priming.
- Primer must be overcoated within 30 days to avoid intercoat adhesion problems.
- Not recommended for areas where high alkalinity is expected or for use as a primer for alkali sensitive colours on alkaline surfaces. For this application, PROFESSIONAL PLASTER PRIMER PP 950 is recommended.

Safety Precautions

- Always keep paint out of reach of children.
- Ensure good ventilation during application and drying.
- If accidental contact with skin should occur, wash immediately with soap and water or a recognised skin cleaner.
- Take care to avoid contact with the eyes. In case of contact, immediately rinse the eyes with plenty of water and seek medical attention.
- Harmful if swallowed. Seek medical attention and do not induce vomiting.
- Do not smoke while painting.
- Flammable. Store in a cool dry place away from heat and sparks.
- Refer to Material Safety Data Sheet for complete information.

DISCLAIMER:
The recommendations contained herein are given in good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

NB: Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

NB: TO ORDER: Quote product name, product code number, packaging and colour.

KANSAI APLASCON (PTY) LIMITED
CAPE TOWN:
P O Box 42
Eppindust 7475
Tel: (021) 505-2400
Fax: (021) 534-3791

DURBAN:
Private Bag X16
Mobeni 4060
Tel: (031) 451-3200
Fax: (031) 451-3411

GAUTENG:
P.O. Box 4010
Luipaardsvlei 1743
Tel: (011) 951-4500
Fax: (011) 955-2841

PORT ELIZABETH:
P O Box 1594
Port Elizabeth 6000
Tel: (041) 401-1400
Fax: (041) 453-4606

PLASCON ADVISORY SERVICE: 0860 20 40 60