PLASCON ELECTROSTATIC STOVING PRIMER

PRODUCT DESCRIPTION & USES: Plascon Electrostatic Stoving Primer is an Alkyd/Amino based Stoving Primer. It is especially developed for the bicycle assembly industry. It may be used as primer and surfacer when finishing with oven curing, air drying and synthetic enamels as well as nitrocellulose lacquers. It has excellent adhesion to metal and offers excellent protection against rust and corrosion.

FINISH: Electrostatic Stoving Enamel SN. No.351 E.S.

SUPPLY VISCOSITY: 80 sec. Din Cup 4/25°C.

APPLICATION VISCOSITY: 16-20 sec. Din Cup 4/25°C.

RESISTIVITY
SUPPLY VISCOSITY: 600-750 OHMS.

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THINNER: Electrostatic Thinner SN. 802-0020.

PRETREATMENT: The surface must be carefully cleaned from oil, grease, dirt, rust etc. Phosphating is recommended.

DRYING TIME: 150°C for 15 minutes sanding with 360-400 grit paper. Surfaces must be clean before application of enamel.

FILM THICKNESS: The Primer system should after drying result in a dry film thickness of approx. 40 microns.

PACKING: 20 litres.