## PLASCON HAMMER FINISH

### PRODUCT DESCRIPTION AND USES
A quick drying enamel based on synthetic resin. Plascon Hammer Finish is especially suitable for machinery, apparatus, etc. where a decorative finish is required. The hammered effect of this paint is very useful if the surface to be painted is uneven, or contains dents, scratches, etc.

Plascon Hammer Finish normally has perfect adhesion when used by itself on all types of materials. However it is recommended that the surface to be painted is primed in order to give protection against corrosion.

Plascon Hammer Finish, when applied to a surface, gives the appearance of hammered metal. The effect obtained is directly dependent on the method of application and can be varied by changing the viscosity of the paint, applied paint film thickness and spraying pressure.

### SURFACE PREPARATION
Prior to priming, it is essential to remove all dirt, grease, rust and millscale to ensure the surface is clean and dry.

### PRIMING
On iron and mild steel Plascon Zinc Chromate or Zinc Phosphate Primer must be used, which ensures excellent adhesion and prevents corrosion. On Zinc, Aluminium and other light alloys, it is necessary to apply Plascon Etch-Primer prior to priming with Plascon Zinc Chromate primer. Finish with 2 coats of Hammer Finish.

### FINISH
Glossy, with a decorative hammered effect.

### APPLICATION
By spray gun.

### THINNING AND MIXING
Thin with Plascon Synthetic Thinner to a viscosity of 20-25 seconds Ref Din Cup 4 at room temperature.

### EQUIPMENT CLEANING
Clean equipment immediately with Plascon Synthetic Thinners.
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## DRYING TIME
- Touch dry 20-40 mins at 20°C
- Completely dry 2-3 hours at 20°C

The final hardness and resistance is obtained after seven to eight days.

## COLOUR RANGE
Metallic grey, light blue and light green.

## FOR ELECTROSTATIC SPRAYING
Dilute with Plascon Electrostatic Thinner. The viscosity must be adjusted according to the actual plant and the items to be treated.

## FOR DIPPING
Dilute with Plascon Synthetic Thinner to a viscosity of 25-45 seconds Ref Din Cup 4 at room temperature.

## SPREADING CAPACITY
Approximately 10m² per litre @ 40 microns DFT.

## PACK SIZES
- 1 Litre & 4 Litres

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Toxic  
Harmful/Irritant  
Highly/Extremely Flammable  
Dangerous for the Environment