PLASCON H.B EPOXY PRIMER

DESCRIPTION: The H.B Epoxy Primer is a 2 component primer/surfacer with excellent adhesion to steel, galvanized steel, aluminium, wood and glass fibre reinforced polyester (GRP), giving outstanding corrosion protection, combined with good film build (50-80 Microns) in 2 coats and good sanding properties.

FIELD OF APPLICATION: The H.B. Epoxy Primer, is recommended as a primer/surfacer for saloon cars, buses, tankers, lorries, etc, whenever a high build, corrosion-resisting primer/surfacer is required. H.B. Epoxy Primer is suitable for and compatible with all Top coats e.g Plascon Fast Dry, Nitrocellulose and High Bake Enamels etc. The system acts as a primer surfacer when used with Plascon Plascryl.


COVERING CAPACITY: Approx. 6 sq meters/Lt at 80 Microns DFT.

DRYING TIME: Air-dry overnight. Force-dry 30 min. at 80°C.

MIXING RATIO: 4 parts by volume base
1 part by volume of hardener.
2 parts by volume thinner
Spray viscosity should be 20-23secD4/25°C

NOTE: Mix thoroughly prior to use.

POT LIFE: Approx. 8 hours at 25°C

THINNER: U-Pox thinner.
METHOD OF APPLICATION: Spraying or brushing.

BRUSH APPLICATION: 4 parts by volume base
1 part by volume of hardener
1 part by volume of thinner

INSTRUCTIONS FOR USE: Pretreatment: Prior to application the body must be cleaned thoroughly from rust, scale, dust oil, grease, wax etc.

SANDING: When dry the H.B. Epoxy primer may be wet or dry sanded. In cases where wet sanding is used the primer must be completely dry and free from dust prior to application of finish coats, as the adhesion may otherwise be affected.

HAZARDS:

As for all Epoxy products allow adequate ventilation. Skin protection is recommended, use of gloves etc.